

SAFETY DATA SHEET

ExxonMobil

NEO 928

Section 1. Identification

Product name : NEO 928

Product description : carboxylic acid

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Blending component, Chemical feedstock

Uses advised against : This product is not recommended for any industrial, professional or consumer use other than the identified uses above.

Supplier : ExxonMobil Product Solutions Company (a division of Exxon Mobil Corporation)
SDS – LOC. 106
22777 Springwoods Village Parkway
Spring, TX 77389-1425 USA

24-Hour emergency telephone number : 1-800-424-9300 / +1 703-741-5970 / +1-703-527-3887 (CHEMTREC)

Supplier General Contact : (832) 624-8500

SDS Internet Address : www.sds.exxonmobil.com

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 - Causes skin irritation.
H319 - Causes serious eye irritation.

Precautionary statements

Prevention : P264 - Wash thoroughly after handling.
P280 - Wear protective gloves. Wear eye or face protection.

Response : P302 + P352 - IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 - If skin irritation occurs: Get medical advice/attention.
P337 + P313 - If eye irritation persists: Get medical advice/attention.
P362 + P364 - Take off contaminated clothing and wash it before reuse.

Contains : fatty acids, c9-28-neo

Hazards not otherwise classified : None known.

Note : This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

Section 3. Composition/information on ingredients

Substance/mixture : Substance
Chemical name : fatty acids, c9-28-neo

Ingredient name	% by weight	Identifiers
fatty acids, c9-28-neo	100	CAS: 72480-45-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Continue to rinse for at least 10 minutes. Get medical attention.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
 irritation
 redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Section 4. First aid measures

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, alcohol-resistant foam or water spray (fog).
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

- Hazardous combustion products** : Incomplete combustion products, Oxides of carbon, Smoke, Fume

- Special protective actions for fire-fighters** : Use standard firefighting procedures and consider the hazards of other involved materials. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. Assure an extended cooling down period to prevent re-ignition. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Section 6. Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Confine the spill immediately with booms. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants. Warn other shipping. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Static Accumulator** : This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100×10^{-12} Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.
- Loading/Unloading Temperature** : Ambient
- Transport Temperature** : Ambient
- Transport Pressure** : Ambient
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
- Storage Temperature** : Ambient
- Storage Pressure** : Ambient

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
fatty acids, c9-28-neo	ExxonMobil (COMPANY) TWA: 25 mg/m ³ .
fatty acids, c9-28-neo	ExxonMobil (COMPANY) TWA 8 hours: 25 mg/m ³ .

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid.
- Color** : Amber
- Odor** : Pungent
- Odor threshold** : Not available.

Section 9. Physical and chemical properties and safety characteristics

pH	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point or initial boiling point and boiling range	: 218 to 290.11°C (424.4 to 554.2°F) [ASTM D86]
Flash point	: Closed cup: 122.22°C (252°F) [ASTM D-93]
Evaporation rate	: Not available.
Flammability	: Ignitable
Lower and upper explosion limit/flammability limit	: Not available.
Vapor pressure	: 58.5 mm Hg [ASTM D5191]
Relative vapor density	: Not available.
Relative density	: 0.9159 [ASTM D4052]
Density	: 0.9159 g/cm ³ [15.6°C (60.1°F)] [ASTM D4052]
Solubility in water	: Negligible
Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	: 318°C (604.4°F) [ASTM E659]
Decomposition temperature	: Not available.
Viscosity	: 206 cSt [20 °C] [ASTM D 445]
<u>Particle characteristics</u>	
Median particle size	: Not applicable.
Pour point	: -39°C [ASTM D5950]
Hygroscopic	: No

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: High energy sources of ignition. Excessive heat.
Incompatible materials	: Inorganic acids, Caustics, Cyanohydrins, Polymerizable esters, Nitriles, Alkylene Oxides, amines, Strong oxidizers, Alkanolamines, Monomers, Aldehydes
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Test	Species	Result	Duration
fatty acids, c9-28-neo	LC50 Inhalation Vapor	Rat	>3000 mg/m ³	6 hours
	LD50 Dermal	Rat	3640 mg/kg	-
	LD50 Oral	Rat	2066 mg/kg	-

Conclusion/Summary

Inhalation	: Minimally Toxic. Data available. Based on test data for structurally similar materials. Test (s) equivalent or similar to OECD Guideline 403
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Section 11. Toxicological information

- Dermal** : Minimally Toxic. Data available. Based on test data for structurally similar materials. Test (s) equivalent or similar to OECD Guideline 402
- Oral** : Minimally Toxic. Data available. Based on test data for structurally similar materials. Test (s) equivalent or similar to OECD Guideline 401

Irritation/Corrosion

Conclusion/Summary

- Skin** : Irritating to the skin. Data available. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 404
- Eyes** : Irritating and will injure eye tissue. Data available. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 405
- Respiratory** : Negligible hazard at ambient/normal handling temperatures. No end point data for material. Elevated temperatures or mechanical action may form vapors, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs.

Respiratory or skin sensitization

Conclusion/Summary

- Skin** : Not expected to be a skin sensitizer. Data available. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 406
- Respiratory** : Not expected to be a respiratory sensitizer. No end point data for material.

Mutagenicity

Conclusion/Summary

- : Not expected to be a germ cell mutagen. Data available. Based on test data for structurally similar materials. Test method unavailable. Test(s) equivalent or similar to OECD Guideline 473

Carcinogenicity

Conclusion/Summary

- : Not expected to cause cancer. No end point data for material.

Reproductive toxicity

Conclusion/Summary

- : Not expected to be a reproductive toxicant. Data available. Based on test data for structurally similar materials. Test method unavailable. Test(s) equivalent or similar to OECD Guideline 414 416

Specific target organ toxicity (single exposure)

Conclusion/Summary

- : Not expected to cause organ damage from a single exposure. No end point data for material.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Target organs
fatty acids, c9-28-neo	Not applicable.	-

Conclusion/Summary

- : Not expected to cause organ damage from prolonged or repeated exposure. Data available. Based on test data for structurally similar materials. Test method unavailable.

Aspiration hazard

Conclusion/Summary

- : Not expected to be an aspiration hazard. Based on physico-chemical properties of the material. Data available.

Section 12. Ecological information

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

Toxicity

Section 12. Ecological information

Product/ingredient name	Duration	Species	Result
fatty acids, c9-28-neo	48 hours	daphnia - <i>Daphnia magna</i>	Acute EC50 62 mg/l data for similar materials
	72 hours	Algae - <i>Pseudokirchneriella subcapitata</i>	Acute ErC50 216 mg/l data for similar materials
	96 hours	Fish - <i>Oncorhynchus mykiss</i>	Acute LC50 37 mg/l data for similar materials
	72 hours	Algae - <i>Pseudokirchneriella subcapitata</i>	Acute NOEC 226 mg/l data for similar materials
	14 days	Fish - <i>Oncorhynchus mykiss</i>	Chronic NOEC 2.2 mg/l data for similar materials

Conclusion/Summary

- Acute toxicity** : Harmful to aquatic life.
- Chronic toxicity** : Harmful to aquatic life with long lasting effects.

Persistence and degradability

Product/ingredient name	Test	Result	Qualifier	Media
fatty acids, c9-28-neo	Ready Biodegradability	<20 % - 28 days	Data for the material	water

- Biodegradability** : Material -- Expected to biodegrade slowly.
- Hydrolysis** : Material -- Transformation due to hydrolysis not expected to be significant.
- Photolysis** : Material -- Transformation due to photolysis not expected to be significant.
- Atmospheric Oxidation** : Material -- Expected to degrade rapidly in air

Bioaccumulative potential

- Bioconcentration factor (BCF)** : <216 14day(s)

Mobility in soil

- Mobility** : Material -- Expected to partition to water. Some partitioning to sediment and wastewater solids. Minimally volatile.

Other ecological information

- Other adverse effects** : No known significant effects or critical hazards.

Section 13. Disposal considerations

- Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Label(s) / Marks				
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

Additional information

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 8(a) CDR Exempt/Partial exemption:** Not determined
Clean Water Act (CWA) 307: chromium

TSCA 12(b) - Chemical export notification

Not applicable.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : SKIN IRRITATION - Category 2
 EYE IRRITATION - Category 2A

SARA 313

This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

State regulations

Section 15. Regulatory information

Massachusetts	: None of the components are listed.
New York	: None of the components are listed.
New Jersey	: None of the components are listed.
Pennsylvania	: None of the components are listed.
Illinois	: None of the components are listed.

Inventory list

Australia inventory (AIRC)	: Not determined.
Canada inventory (DSL-NDSL)	: All components are listed or exempted.
China inventory (IECSC)	: Not determined.
Japan inventory (CSCL)	: Not determined.
Japan inventory (Industrial Safety and Health Act)	: Not determined.
New Zealand Inventory of Chemicals (NZIoC)	: All components are listed or exempted.
Philippines inventory (PICCS)	: Not determined.
Korea inventory (KECI)	: All components are listed or exempted.
Taiwan Chemical Substances Inventory (TCSI)	: Not determined.
United States inventory (TSCA 8b)	: All components are active or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	2
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
SKIN IRRITATION - Category 2	Calculation method
EYE IRRITATION - Category 2A	Calculation method

History

Date of issue/Date of revision	: 26 July 2024
Date of previous issue	: 12 March 2024
Version	: 2.01

Section 16. Other information

Key to abbreviations

: ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

References

: Not available.

Indicates information that has changed from previously issued version.

Product code

: 1202653_13783264

Notice to reader

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